



Ultramid® A3HG5 BK00564

BASF Corporation - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Ultramid A3HG5 BK00564 is a 25% glass fiber reinforced, pigmented black, injection molding PA66 grade.

Applications

Typical applications include machinery components and housings of high stiffness and dimensional stability.

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• High Dimensional Stability • High Stiffness • Oil Resistant
Uses	• Housings • Machine/Mechanical Parts
Agency Ratings	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• FORD WSK-M4D641-A • GM GMW3038P-PA66-GF25H • GM QK 003012 H
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Water Absorption (Saturation, 73°F)	6.0	%	ISO 62
Water Absorption (Equilibrium, 73°F, 50% RH)	1.9	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	1.23E+6	psi	ISO 527-2
Tensile Stress (Break, 73°F)	23900	psi	ISO 527-2
Tensile Strain (Break, 73°F)	3.0	%	ISO 527-2
Flexural Modulus (73°F)	1.10E+6	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	3.3	ft·lb/in ²	ISO 179
Notched Izod Impact Strength			ISO 180
-40°F	2.9	ft·lb/in ²	
73°F	3.4	ft·lb/in ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	500	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	475	°F	ISO 75-2/A
Melting Temperature (DSC)	500	°F	ISO 3146

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	176	°F
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.15	%

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Injection	Nominal Value	Unit
Processing (Melt) Temp	536 to 581	°F
Mold Temperature	176 to 194	°F
Injection Pressure	508 to 1810	psi
Injection Rate	Fast	

Notes

¹ Typical properties: these are not to be construed as specifications.